



P.O. BOX 599 • MARS, PENNSYLVANIA 16046 • 724/625-3116 • FAX 724/625-1640  
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7301 BESSEMER AVENUE • CLEVELAND, OHIO 44127 • 216/341-2000 • FAX 216/341-5833



# ALCM Silicone Roof Coating – High Solids (A33205)

## PRODUCT INFORMATION

**\*\*SPECIAL ORDER PRODUCT! Allow 15 Days Lead time!\*\*\***

**Product Type:** A ready-to-use, **solvent-free**, high-solids, single- component, moisture-cure fluid-applied silicone coating.

**General Properties:** Breathable membrane possessing superior weathering and water resistance characteristics.

**Recommended Uses:** Provides elemental protection for architectural surfaces such as vertical walls, masonry, concrete, metal, EPDM rubber, PVC, TPO, single-ply roof membranes, and sprayed-in-place urethane foam systems.

To use directly over Modified Bitumen, Asphalt or Coal Tar Built-Up roofing systems: prime the surface first with ALCM epoxy primer to ensure proper adhesion to the substrate. **Note:** ALCM recommends any subsequent coats of silicone be completed within 24 hours to ensure good adhesion of the silicone to the previous coat.

**Product Limitations:** Not recommended for continuous immersion service, for use in cryogenic tank, or cold storage roofing applications without a vapor barrier.

**Ponding Water:** The ALCM Silicone Roof Coating Membrane is not affected by ponding water, however, ***The National Roofing Contractors Association (NRCA) considers ponding water on any roof undesirable and recommends that all roof systems be designed and built to ensure positive drainage. (See the NRCA Roofing and Waterproofing Manual).***

**Standard Colors:** White and Light Grey. Some testing and standards are based on a white topcoat.

## APPLICATION PROCEDURES

### Do Not Thin!

**SURFACE PREPARATION:** All surfaces to be coated must be clean, dry, and paintable. It may be necessary to power wash and/or prime to enhance adhesion. See application specification for more details.

**MIXING PROCEDURES:** **No thinning or reducing is necessary.** Product may separate after shipping and storage, though it may still look mixed. **Mix well before using.** When mixing becomes necessary we recommend the use of a 3/4 horsepower or larger air operated mixer with a blade capable of uniformly mixing the entire container. When product is in 5-gallon pails use a 3" minimum diameter-mixing blade, or hand mixing with a suitable blade is acceptable. When product is in drums, use a 6" minimum diameter-mixing blade.

Containers are packaged with a layer of dry nitrogen gas, to keep latent moisture from prematurely starting the curing process. After opening a container, try to use it up as soon as possible, or reseal with a layer of dry nitrogen gas.



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**Caution: Due To The Combustible Nature Of This Product, Do Not Use An Electric Mixer!**

**WEATHER RESTRICTIONS:** It is not recommended that this product be applied at temperatures below 50° F. (10° C.), or if rain is expected within 1 hour of application. ALCM Silicone Roof Coating (High Solids) may be applied at lower temperatures; however the cure time will be extended.

**APPLICATION EQUIPMENT:** This product may be sprayed, brushed, or rolled. Due to the high viscosity of the material, a high-pressure airless paint pump capable of producing a minimum of 3500 PSI at the spray gun head should be used. The pump should have a minimum of 3 gallons per minute output and be fed by a 5:1 transfer pump to prevent cavitation. Always use components rated for pump pressure. Hoses should be BUNA-N jacketed for prevention of moisture contamination. Hoses should have a minimum I.D. of 3/4" and an adequate working pressure. The spray gun should be high pressure (5000 PSI) with reverse-a-clean spray tip, having a minimum orifice of .030 and a 50° fan tip.

**DO NOT USE** hoses that has been used for Acrylic paints because the liner absorbs moisture and initiates the silicone cure process.

**SYSTEM OPTIONS:** This product can be used as a topcoat over polyurethane elastomeric base coats where improved traffic and impact resistant characteristics are required.

**APPLICATION PROCEDURES:** This product may be applied directly to any clean, dry surface. Polyurethane foam should be coated within 24 hours of application.

Subsequent coats should be applied within 24 hours of prior applications to insure full and uniform adhesion. Coating may be applied in 2 or 3 separate applications of contrasting colors, each applied at right angles to the previous coat. Coating must be evenly applied and pinhole-free.

Before applying a subsequent coat of this product the previous coat must be completely dry and cured. If any contamination of a thoroughly cured surface occurs, it must be washed with a chemical cleaner before applying subsequent coats. Coating must be extended beyond the substrate to create a self-terminating flashing.

Due to the bond agent present in all coating, colors may be used as either a base or a topcoat. The coating will cure in 2-8 hours, dependent on weather conditions (such as temperature and humidity), after which another coat can be applied. A #11 ceramic roofing granule may be installed in the topcoat to improve aesthetics, traffic resistance and impact resistance.

**RECOATING PROCEDURES:** This product may be used to re-coat existing spray-in-place roofing systems. The surface to receive recoat must be thoroughly cleaned using power scrubber, pressure washer, chemical cleaners, or air wand. Surface must be completely dry before applying re-coat.

## **SAFETY PRECAUTIONS**

This product contains combustible solvents. Keep coating material and cleaning solvents away from all sources of heat, sparks, flame, lighted smoking materials, or any other ignition source. Pumping equipment should be grounded to avoid accidental ignition due to static sparks.

Avoid breathing silicone vapors or spray mist. Use an appropriate MESA/NIOSH approved respirator when exposure can exceed recommended PEL. This product is not recommended for interior use. Additional care must be taken to prevent roof top HVAC



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equipment from introducing evaporating solvent into interior areas during application. Building occupants should be warned of spray operations in process.

Installers should exercise caution during spray processes to avoid falls caused by stepping into slippery wet coating. Installers should read and understand all technical and informational literature on this product, including the SDS, prior to use of the product.

**CLEAN UP:** Cleanup of spray equipment containing uncured material may be accomplished by flushing with VM&P Naphtha or *Rule 66* mineral spirits. ALCM Silicone Roof Coating cures by reacting with moisture and should not be left in spray guns, pump equipment and hoses for prolonged periods unless equipment contains moisture lock hoses, fittings and seals. Equipment without these components will transmit sufficient moisture vapor to gradually form cured material on hose walls and at unsealed connections potentially causing an increase in operating pressure and material flow restriction.

## PHYSICAL PROPERTIES:

Material tested complies with all of the requirements of **ASTM D 6694-08 and -07** Standard Specification Liquid-Applied Silicone Coating. Passed: **ASTM C1305** Crack Bridging Ability.

Tensile Strength	478 psi at 0 °F.	ASTM D-2370
Elongation (break)	235% at 73°F. 306% at 0°F.	ASTM D-2370
Tear Resistance: (Die C), lb f/in	29 lbf/in @ 73°F.	ASTM D-624
Viscosity (Brookfield RVF):	30,000 cps	ASTM D-2196
Reflectivity: (White)	.84 initial .71 Aged 3 years	ASTM C-1549
Emissivity: (White)	.91 Aged 3 years	ASTM C-1371
SRI Value:	106 initial	
Permeability	9.3 ±	ASTM E-96 (Procedure B)
Tensile, set at 100% Elongation	478 psi	ASTM D-2370
Temperature Stability Range:	-80 °F. to 350°F. (-37°C. to 177°C)	
Water Absorption:	0.1 weight % after 2 weeks at 75 °F. (24 °C)	ASTM D-471
Weathering/UV Resistance:	No degradation after 5,000 hours	ASTM D-6694
Tack Free Time	1 Hour *Temperature and Humidity Dependent	
VOC:	<25 Grams/Liter	EPA Method 24
Durometer Hardness:	50± 5 points	ASTM D-2240 (Shore A)
Solids Content By Weight:	98% ± 2	ASTM D-1614
Solids Content By Volume:	97% ± 2	ASTM D-2697
Maximum Continuous Service Temperature:	185°F (85°C)	
Flash Point:	290°F.	ASTM D-92
Cure Time	Minimum 2 Hours ( @100 Deg F & 90% Humidity) Maximum 8 Hours ( @ 40 Deg F & 20% Humidity)	
Shelf Life	1 year* (Unopened Containers, when stored between 35°F and 75 °F)	



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**Ratings / Flammability Characteristics:** ALCM Silicone Roof Coating Series Silicone Coatings carry Class "A" Non-Combustible and Class "B" Combustible credentials as tested under UL 790 procedures over spray foam and single-ply roofing systems, refer to the UL directory for specific information.

Please contact FBC Chemical Technical Department for details.

**HMIS® Rating:**

Health 1, Flammability 0, Reactivity 0, Protection X  
0= Minimal 1=Slight 2=Moderate 3=Serious 4=Severe  
(\*) Indicates potential for chronic health effects.

**SHIPPING INFORMATION:**

Container Size Class D O T Classification

50 Gal. / 5 Gal. 55 Roof Coating, Not Regulated. NFMF #170080