Home Office: 634 Route 228, PO Box 599, Mars, PA 16046
ALCM Division: 7301 Bessemer Ave., Cleveland, OH 44107
Medina Division: 900 W. Smith Rd., Medina, OH 44256
Lancaster Division: 4111 Walden Ave, Lancaster, NY 14086

PH: (724) 625-3116 | **Email**: fbc@fbcchem.com

TPO Primer

#A31805

DESCRIPTION

ALCM TPO Primer is a combination of solvents and adhesive resins that helps adhere coatings and sealants to TPO roofing membranes. A blue pigment is added to help gauge application rates.

Uses: Apply prior to using 100% silicone or silane-terminated polyurethane coatings/sealants to help increase adhesion to TPO substrates.

Advantages

- Promotes strong adhesion for silicone coatings and sealants
- Extremely durable and excellent bonding power
- Colored blue to highlight primed areas and ensure proper coverage

APPLICATION INSTRUCTIONS

Surface Preparation: Make sure all surfaces are cleaned of all dirt and debris. Surface must be completely dry before application.

Application: Apply thin coats using a brush or short nap roller. Wait one to two hours before applying coatings or sealants.

Coverage rate: 800-1000 ft2 Per Gallon

IT'S A MESSY JOB, WHY DO IT TWICE?

ALCM – High Quality Products, Long-Lasting Protection.

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Color: Blue

Clean Up: Use ALCM Power Clean for all tools and clothing.

VOC: <100 g/L

Shelf Life: 2 years from date of manufacturing

Topcoat Ready: 1 to 2 hours. Dry/cure time will vary based upon air temperature and humidity.

Cautions: WARNING! COMBUSTIBLE LIQUID AND VAPOR. Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommeneded. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-(800)-424-9300

SPECIFICATIONS

Viscosity	ASTM D 2196	50 cps
Solids by Weight	ASTM D 1644	2%
Solids by Volume	ASTM D 2697	2%
Weight/Gallon	ASTM D 1147	10 lbs.
Flash Point	ASTM D 56	105 F / 41 C
VOC	EPA 24	< 100 g/l

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