

FIG. 12

***NOTE— PREVIOUS STEPS NOT SHOWN FOR CLARITY.

STEP #11 — AFTER TOP COATING PERVIOUS PLIES; COAT AREAS AFFECTED BY NEXT SHEET.

STEP #12 — CUT 4 NEW SHEETS TO THE DIMENSIONS SHOWN IN FIG. 12.

NOTE: LAURENCO PMMA LIQUID FLASHING MAY BE UTILIZED IN LIEU OF MEMBRANE FLASHING

STEP #13 — CUT A SLOT TO ACCOMMODATE THE FLANGE. GREEN LINES ARE CUT LINES, BLUE DASH-DOT LINES ARE FOLD LINES.

STEP #14 — PLACE THE SHEETS AROUND THE EACH FLANGE AS SHOWN IN FIG 14.

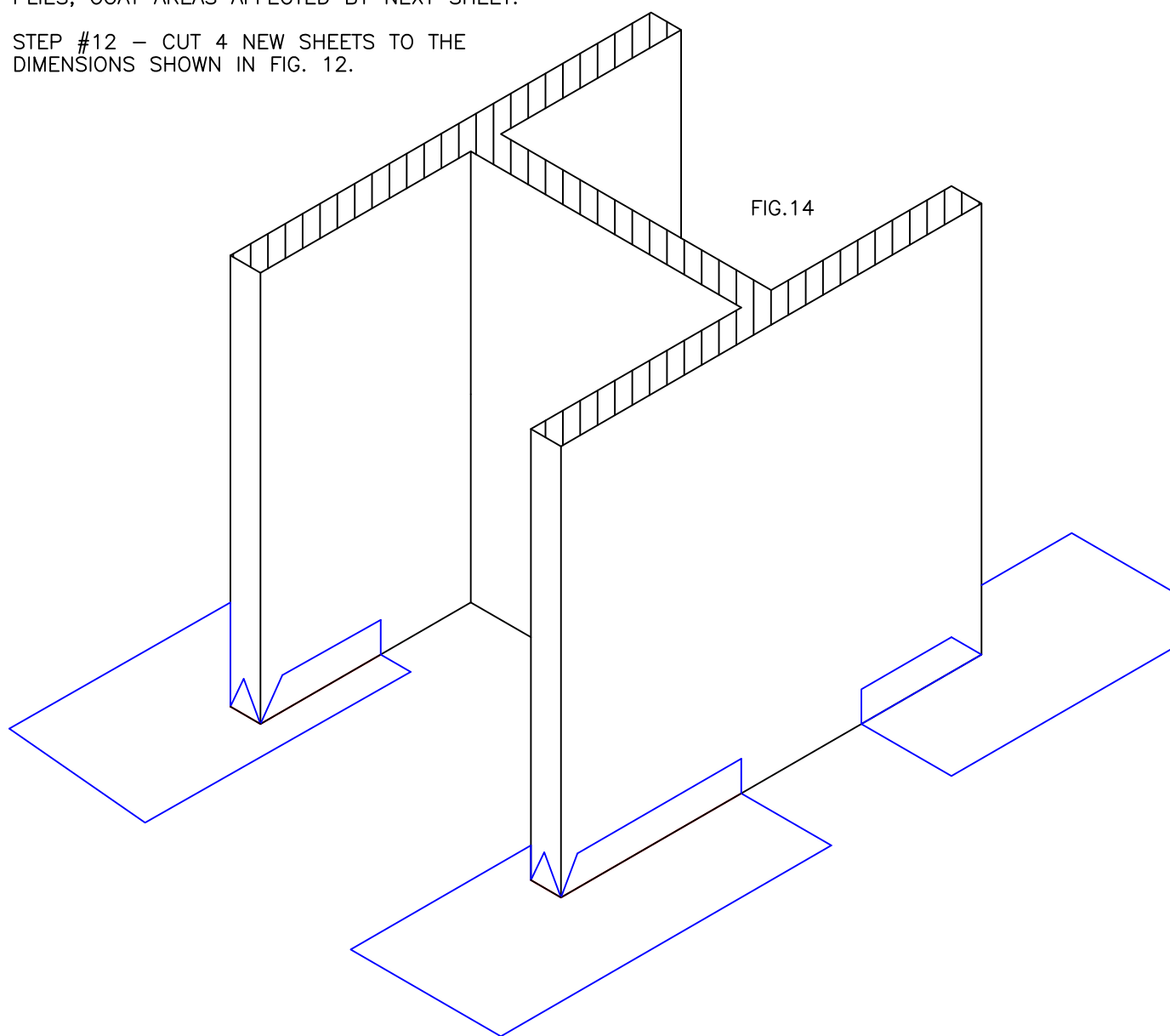


FIG.14